

### **Instruction** Manual

Stainless Steel and Hygienic Stainless Steel Sensors for Washdown and Chemical Compatibility



- QM26: Washdown rated with convenient 25.4 mm (1 in) mounting spacing and 3 mm (0.125 in) mounting hardware
- QMH26: Hygienic shape for superior cleaning performance
- Made from FDA compliant materials for worry-free use in food and pharmaceutical applications
- Chemically resistant, non-toxic 316L stainless steel housing
- Acrylic optical window with coating for resistance to hydrogen peroxide and alcohol
- IP69K rated for use in harsh 1500 psi washdown environments at 80° C (176° F)
- Withstands environmental temperature cycling from -30° to +60° C (-22° to +140° F)
- Sealed housing and smooth joints minimize cleaning time and reduce bacterial accumulation
- Sensor marking is chemically etched into the housing for long-lasting identification and to eliminate food contamination
- Push buttons and light pipes are over-molded to reduce crevices and provide excellent cleaning and sealing results
- High performance coaxial polarized retroreflective models for clear or transparent bottle and film detection
- Excellent background suppression performance with advanced ambient light suppression
- Bright, visible red light spot on adjustable background suppression models makes alignment easy
- · Models have a hygienic design for easy cleaning and sanitizing



#### WARNING: Not To Be Used for Personnel Protection

Never use this device as a sensing device for personnel **protection.** Doing so could lead to serious injury or death. This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A sensor failure or malfunction can cause either an energized or de-energized sensor output condition.

# QM26 Models

Stainless Steel Sensors for Washdown and Chemical Compatibility

Model	Mode	Range	Output	Connector
QM26E-5M	Emitter		NA	5 m (16.25 ft) cable, 4 wire
QM26EQ5	Emitter			200 mm (7.5 in) PVC pigtail, M12 Euro QD connector, 4-pin
QM26VNR-5M		8.5 m (27.8 ft)	Complementary	5 m (16.25 ft) cable, 4 wire
QM26VNRQ5	Receiver		NPN	200 mm (7.5 in) PVC pigtail, M12 Euro QD connector, 4-pin
QM26VPR-5M	Receiver		Complementary PNP	5 m (16.25 ft) cable, 4 wire
QM26VPRQ5				200 mm (7.5 in) PVC pigtail, M12 Euro QD connector, 4-pin
QM26VNLP-5M	Polarized	3 m (9.8 ft) with BRT-60X40C	Complementary NPN	5 m (16.25 ft) cable, 4 wire
QM26VNLPQ5				200 mm (7.5 in) PVC pigtail, M12 Euro QD connector, 4-pin
QM26VPLP-5M	Retroreflective		Complementary PNP	5 m (16.25 ft) cable, 4 wire
QM26VPLPQ5				200 mm (7.5 in) PVC pigtail, M12 Euro QD connector, 4-pin
QM26ENXLPC-5M	Expert <sup>™</sup> Coaxial Polarized Retroreflective  Expert Coaxial 2.6 m (8.5 ft) with BRT-60X40C		NPN	5 m (16.25 ft) cable, 4 wire
QM26ENXLPCQ5		2.6 m (8.5 ft) with	INPIN	200 mm (7.5 in) PVC pigtail, M12 Euro QD connector, 4-pin
QM26EPXLPC-5M		, ,	PNP	5 m (16.25 ft) cable, 4 wire
QM26EPXLPCQ5				200 mm (7.5 in) PVC pigtail, M12 Euro QD connector, 4-pin



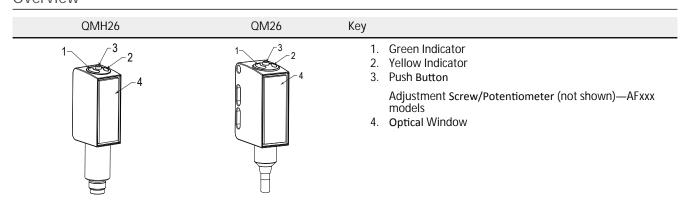
Model	Mode	Range	Output	Connector
QM26VNAF400-5M		5 to 400 mm (0.2 in to 15.7 in)	Complementary	5 m (16.25 ft) cable, 4 wire
QM26VNAF400Q5	Adjustable Field		NPN	200 mm (7.5 in) PVC pigtail, M12 Euro QD connector, 4-pin
QM26VPAF400-5M	- Background Suppression		Complementary PNP	5 m (16.25 ft) cable, 4 wire
QM26VPAF400Q5				200 mm (7.5 in) PVC pigtail, M12 Euro QD connector, 4-pin
QM26VNAF200-5M		5 to 200 mm (0.2 in to 7.85 in)	Complementary NPN	5 m (16.25 ft) cable, 4 wire
QM26VNAF200Q5	Adjustable Field Background			200 mm (7.5 in) PVC pigtail, M12 Euro QD connector, 4-pin
QM26VPAF200-5M	Suppression (small light spot) And		Complementary	5 m (16.25 ft) cable, 4 wire
QM26VPAF200Q5			PNP	200 mm (7.5 in) PVC pigtail, M12 Euro QD connector, 4-pin

# QMH26 Models

# Hygienic Stainless Steel Sensors for Washdown and Chemical Compatibility

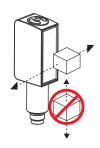
Model	Mode	Range	Output	Connector
QMH26VNLP-5M		3m (9.8 ft) with BRT-60X40C	Complementary NPN	5 m (16.25 ft) cable, 4 wire
QMH26VNLPQ7	Polarized Retroreflective			M8 Pico QD connector, 4-pin
QMH26VPLP-5M	Polarized Retroreflective		0 1 1 DND	5 m (16.25 ft) cable, 4 wire
QMH26VPLPQ7			Complementary PNP	M8 Pico QD connector, 4-pin
QMH26ENXLPC-5M			NPN	5 m (16.25 ft) cable, 4 wire
QMH26ENXLPCQ7	Expert <sup>™</sup> Coaxial Polarized	2 / (0 F G) th DDT (0V400	IVPIV	M8 Pico QD connector, 4-pin
QMH26EPXLPC-5M	Retroreflective	2.6 m (8.5 ft) with BRT-60X40C	PNP	5 m (16.25 ft) cable, 4 wire
QMH26EPXLPCQ7				M8 Pico QD connector, 4-pin
QMH26VNAF400-5M		5 to 400 mm (0.0 line) 45 7 line	Complementary NPN	5 m (16.25 ft) cable, 4 wire
QMH26VNAF400Q7	Adjustable Field Background			M8 Pico QD connector, 4-pin
QMH26VPAF400-5M	Suppression	5 to 400 mm (0.2 in to 15.7 in)	Complementary PNP	5 m (16.25 ft) cable, 4 wire
QMH26VPAF400Q7				M8 Pico QD connector, 4-pin
QMH26VNAF200-5M			Complementary NDN	5 m (16.25 ft) cable, 4 wire
QMH26VNAF200Q7	Adjustable Field Background	5 to 200 mm (0.2 in to 7.85 in)	Complementary NPN	M8 Pico QD connector, 4-pin
QMH26VPAF200-5M	Suppression (small light spot)	5 (0 200 111111 (0.2 lf) (0 7.85 lf)	0 1 1 000	5 m (16.25 ft) cable, 4 wire
QMH26VPAF200Q7			Complementary PNP	M8 Pico QD connector, 4-pin

# Overview

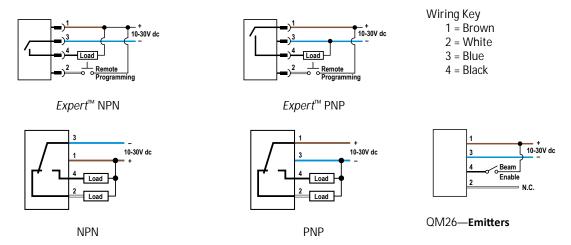


### Sensor Installation

Install the sensor so that the object to be detected moves horizontally to the sensor.



# Wiring Diagrams



# **Sensor Configuration**

- Adjustable field background suppression models (AFxxx models) have an 8-turn adjustment screw (potentiometer) to set the background suppression distance.
- Expert<sup>IM</sup> coaxial polarized retroreflective models (XLPC models) are configurable using either the sealed push button or the remote input wire.
- Two-lens polarized retroreflective models (LP models) and opposed mode models require no user adjustments.

# Sensor Setup - Background Suppression—AFxxx Models

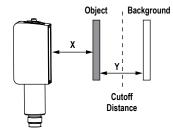
Background Suppression Mode: Objects beyond the set cutoff distance will not be detected.

Background suppression mode can be used in most situations with varying object colors and positions or with varying background conditions.

To ensure reliable background suppression, a minimum separation distance between the object and the background is necessary. See *Figure 5* on page 10 to determine the minimum separation distance.

- Mount the sensor with the darkest object at the longest application distance. The distance to the object must be less than shown in Figure 5 on page 10 for your object color.
- 2. Turn the adjustment potentiometer counter-clockwise until the yellow indicator turns **off** (8 turns maximum).
- Turn the adjustment potentiometer clockwise until the yellow indicator turns on.
- 4. Replace the darkest object with the brightest background at the closest application distance.
- 5. Turn the adjustment potentiometer clockwise, counting the revolutions, until the yellow indicator turns on.
- Turn the adjustment potentiometer counter-clockwise half of the number of turns from step 5. This places the cutoff distance midway between the object and the background switchpoints (see *Figure 1* on page 4).

The sensor is ready for operation.



X: Distance to the Object

Y: Minimum Separation Between the Object and the Background

Figure 1.

Set the **cutoff** distance approximately midway between the farthest object and the closest background

### Setup Example

An object with a reflectivity similar to black paper is set 100 mm (3.9 in) away from the AF200 sensor. A background with a reflectivity similar to white paper is set away from the sensor. According to *Figure 5* on page 10, the minimum separation distance between the object and the background is 24 mm (0.94 in). In this application, reliable detection is achieved when set up according to the procedure outlined in *Sensor Setup - Background Suppression—AFxxx Models* on page 3.

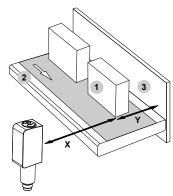


Figure 2. Background Suppression Mode Application
Example

- 1. Object
- 2. Conveyor
- 3. Background
- X: Distance to the Object = 100 mm (3.9 in)
- Y: Minimum Separation Between the Object and the Background = 24 mm (0.94 in)

### Remote Configuration—XLPC models

The remote input wire (pin 2/white wire) is used to lock the push button, select Light or Dark Operate, or perform the desired Light SET or Dark SET for the object. In contrast to other Banner Engineering sensors, the QM26 and QMH26 Expert™ coaxial polarized retroreflective sensors (XLPC models) use the duration between pull-high pulses on the remote input wire to both initiate the Light SET or Dark SET and to select the desired sensitivity simultaneously. See Light SET for High Sensitivity on page 5, Light SET for Medium Sensitivity on page 6, and Dark SET for Maximum Operating Range on page 7 for details.



Note: After the delay before startup has elapsed (≤ 300 ms), the remote input may be used.

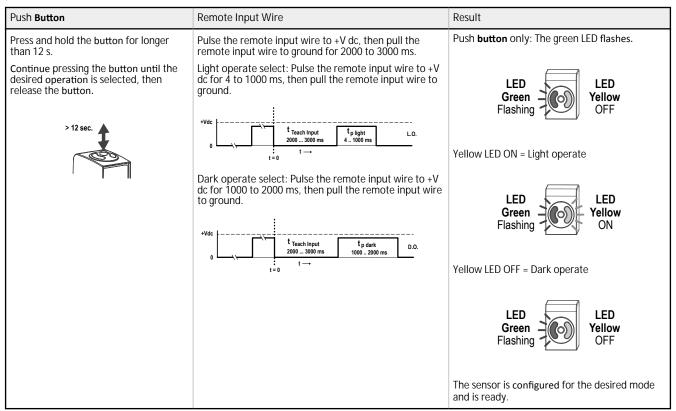
### Push Button Lockout—XLPC Models

The remote input wire (pin 2/white wire) can be used to disable the sensor push button on the XLPC models to prevent unauthorized adjustment to the sensor. Connect the remote input wire (pin 2/white wire) of the sensor to the +V dc terminal to disable configuration adjustments using the push button.

Push <b>Button</b>	Remote Input Wire	Result
Not available	Connect the remote input wire to +V dc for 4 ms or longer.	The push button is disabled (locked).
Not available	Disconnect the remote input wire from +V dc.	The push button is enabled (unlocked).

# Select Light Operate/Dark Operate—XLPC models

Change the sensor operation to light operate or dark operate for the desired application. Use either the button or the remote input wire procedure to configure the sensor.



# Light SET—XLPC Models

A Light SET optimizes the sensor to provide reliable detection of various objects. For most applications, the factory default setting is appropriate. Perform the Light SET only if the desired object is not reliably detected. Stable mounting of both the sensor and the reflector is required for reliable detection.

- High sensitivity (11% offset)—suitable for highly transparent bottles, thin films, and foils. See *Light SET* for High Sensitivity on page 5.
- Medium sensitivity (18% offset)—suitable for standard bottle types and translucent objects. See Light SET for Medium Sensitivity on page 6.

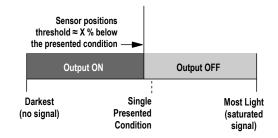


Figure 3. Light SET (Dark Operate Shown)

### Light SET for High Sensitivity

Use High Sensitivity (11% sensitivity) for detecting highly transparent bottles, thin films, and foils with a thickness of more than 20  $\mu$ m. Use either the button or the remote input wire procedure to configure the sensor.

Push <b>Button</b>	Remote Input Wire	Result
Clear the light path to the reflector.	Clear the light path to the reflector.	
Press the button for 2 to 7 seconds until the LEDs flash simultaneously, then release the button.	Pulse the remote input wire to +V dc, then pull the remote input wire to ground for 4 to 1000 ms.  Pulse the remote input wire to +V dc to complete the high sensitivity Light SET.	Push <b>button</b> only: The green and yellow LEDs flash simultaneously.
2 to 7 sec.	+Vdc	LED Green Yellow  SIMULTANEOUS Flashing at 3Hz
		The sensor is configured for High Sensitivity and is ready for use.

# Light SET for Medium Sensitivity

Use Medium Sensitivity (18% sensitivity) for detecting standard bottle types and translucent objects. Use either the button or the remote input wire procedure to configure the sensor.

Push <b>Button</b>	Remote Input Wire	Result
Clear the light path to the reflector.	Clear the light path to the reflector.	
Press the button for 7 to 12 seconds until the LEDs flash alternately, then release the button.	Pulse the remote input wire to +V dc, then pull the remote input wire to ground for 1000 to 2000 ms.  Pulse the remote input wire to +V dc to complete the medium sensitivity Light SET.	Push <b>button</b> only: The green and yellow LEDs flash alternately.
7 to 12 sec.	+Vdc	LED Green LED Yellow  ALTERNATELY Flashing at 3Hz
	t=0	The sensor is configured for Medium Sensitivity and is ready for use.

# Dark SET—XLPC Models

Dark SET (maximum operating range) is the factory default setting and provides maximum sensing range, ease of alignment, and reliable detection of brown or green bottles and opaque objects.

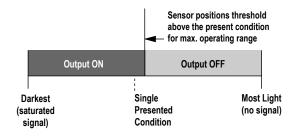


Figure 4. Dark SET (Dark Operate Shown)

# Dark SET for Maximum **Operating** Range

Use either the button or the remote input wire procedure to configure the sensor.

Push <b>Button</b>	Remote Input Wire	Result
Block the light path to the reflector.	Block the light path to the reflector.	
Press the button for 2 to 7 seconds until the LEDs flash simultaneously, then release the button.  2 to 7 sec.	Pulse the remote input wire to +V dc, then pull the remote input wire to ground for 4 to 1000 ms.  Pulse the remote input wire to +V dc to complete the Dark SET.  +Vdc $t_{\text{Teach}}$ $t_{\text{Teach}}$ $t_{\text{Teach}}$ $t_{\text{Teach}}$	Push <b>button</b> only: The green and yellow LEDs flash simultaneously.  LED Yellow SIMULTANEOUS Flashing at 3Hz  The sensor is configured for Dark SET (maximum operating range).
Clear the light path to the reflector.	Clear the light path to the reflector.	The sensor is ready for use.

# **Specifications**

Supply Voltage and Current

10 to 30 V dc (10% maximum ripple within specified limits); supply current (exclusive of load current) < 20 mA



Note: For UL applications: For use in class 2 circuits

#### Supply Protection Circuitry

Protected against reverse polarity and transient voltages

#### Output Configuration

XLPC models: Single PNP or NPN on pin 4 (black wire) with remote input on pin Construction

All other models: Complementary PNP or NPN by model number

#### Delay Before Power-Up

 $< 300 \, \text{ms}$ 

#### Output Rating

100 mA per output

**Off-state** leakage current for load = 1500  $\Omega$ :

NPN: < 200 uA PNP: < 500 μA

ON-state saturation voltage: < 2 V at 100 mA

#### Output Protection Circuitry

Protected against false pulse at power up, and overload or short circuit of

**Emitter** LED Wavelength AF200 models: 660 nm All other models: 620 nm

#### Required Overcurrent Protection



WARNING: Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

Overcurrent protection is required to be provided by end product application per the supplied table.

Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.

Supply wiring leads < 24 AWG shall not be spliced.

For additional product support, go to www.bannerengineering.com.

Supply Wiring (AWG)	Required Overcurrent <b>Protection</b> (Amps)
20	5.0
22	3.0
24	2.0
26	1.0
28	0.8
30	0.5

Output Response Time

. 500 μs

#### Repeatability

QM26—Opposed Models: 110  $\mu s$ All other models: 150 µs

#### Indicators

Green on: Power ON and sensor ready

Yellow on: Light sensed

XLPC models—Yellow flashing: Light sensed but marginal signal

Housing: 316L stainless steel
Optical Window: Coated acrylic (PMMA)

Indicator and buttons: TPV - PE

#### Connection

4-wire 5 m (16.25 ft) cable or 4-pin M12 Euro-style quick disconnect connector with 200 mm (7.5 in) PVC pigtail, depending on model

Banner recommends using the 4-Pin Threaded M12/Euro-Style Cordsets—Washdown, Stainless Steel cordsets listed in the *Accessories* section.



Note: These proximity switches shall be used with UL Listed Cable assemblies rated 30 V, 0.24 A minimum, in the field installation.

#### Adjustments

QM26 Emitter—Beam Enable: Connect black wire to +V dc to activate emitter

AFxxx models—Adjustment Screw: Sets background suppression distance

XLPC models—Push **Button:** User set up
XLPC models—Remote Input Wire: Remote PLC set up and push button lock

#### **Environmental Rating**

IEC IP67 and IEC IP69K

#### Chemical Compatibility

ECOLAB® certified

### **Operating Conditions**

Operating Temperature and Storage Temperature: -30 °C to +70 °C (-22 °F to +158 °F)



Note: UL certified in the temperature range -30 °C to +55 °C (-22 °F to +131 °F).

Humidity: Periodic exposure to 100% humidity and washdown cleaning

#### Vibration and Shock

IEC60947-5-2

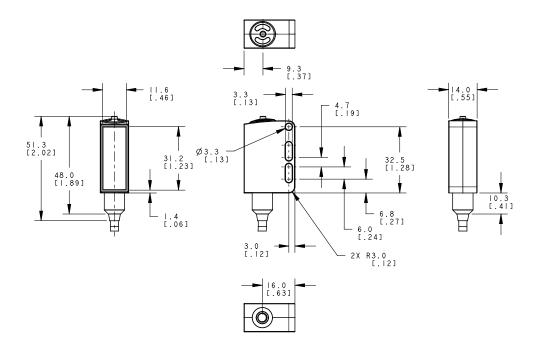
# Certifications





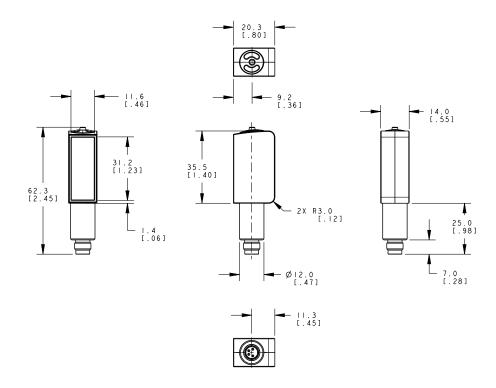
# QM26 Dimensions

All measurements are listed in millimeters [inches], unless noted otherwise.



# QMH26 Dimensions

All measurements are listed in millimeters [inches], unless noted otherwise.



# Performance Curves

# Minimum Separation Distance

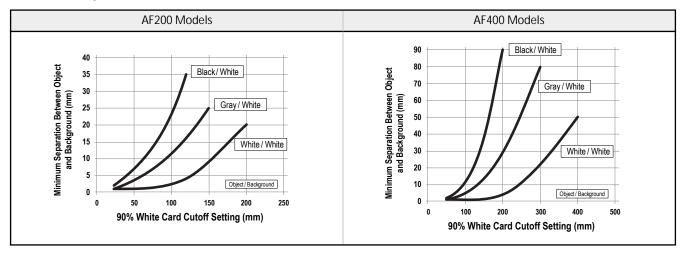


Figure 5. Minimum Separation Distance

# Minimum Sensing Range

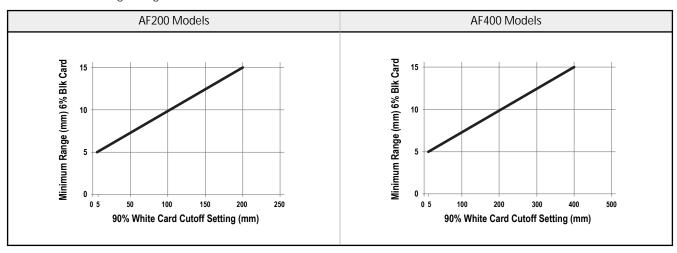


Figure 6. Minimum Sensing Range (Dead Zone)

### Excess Gain

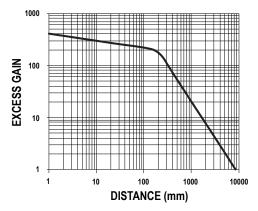


Figure 7. Opposed Mode Models

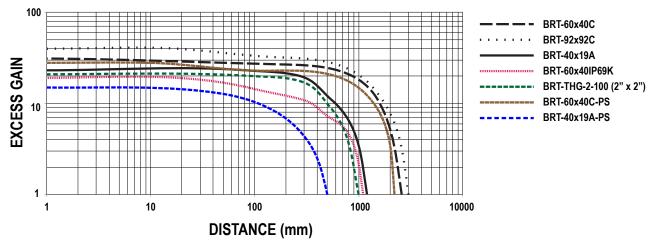


Figure 8. Expert™ Retroreflective Models (XLPC Models)

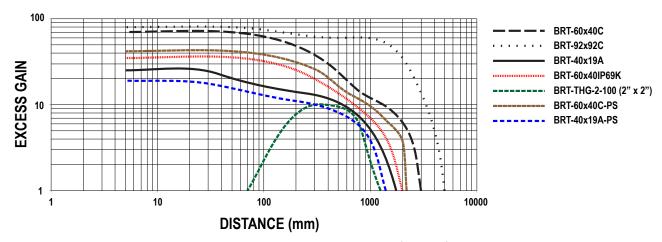


Figure 9. Fixed Gain Retroreflective Models (LP models)

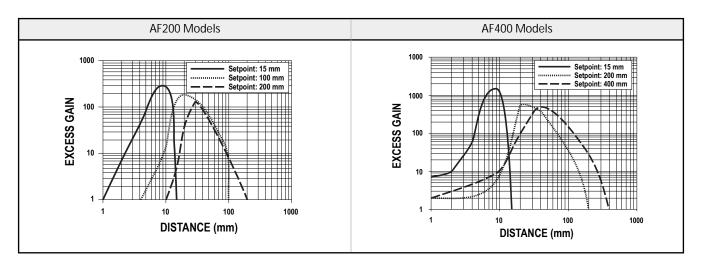
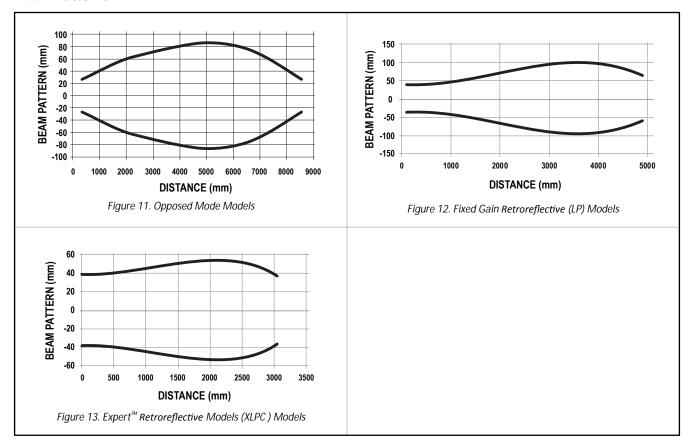


Figure 10. Adjustable Field Models (AFxxx Models)

### Beam Patterns



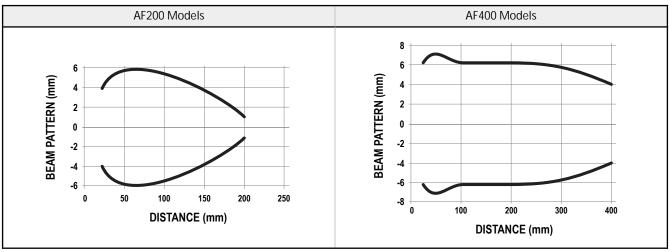
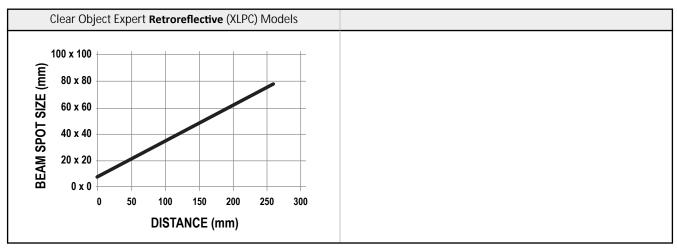


Figure 14. Adjustable Field Models (AFxxx Models)

# Spot Size Versus Distance



# Accessories

# Cordsets for QM26 Models with Suffix Q5

All measurements are listed in millimeters, unless noted otherwise.

4-Pin Threaded M12/Euro-Style Cordsets (Washdown, Stainless Steel) (Recommended)

Cable: PVC cable, stainless steel coupling nut, EPDM o-ring

Conductors: 22 AWG, gold-plated contacts Voltage/Current **Rating:** 300 V dc, 4.0 A Temperature: –40 °C to +105 °C (–40 °F to +221 °F) Environmental **Rating:** IEC IP69K

	Style	Dimensions	Pinout (Female)
1.83 m (6 ft)			
4.57 m (15 ft)			1-2-2
9 14 m (30 ft)	Straight	Ø15.5 mm	4 3 3
7.14 III (30 It)		43.5 mm —	1 = Brown 2 = White 3 = Blue
	· · ·	4.57 m (15 ft)  Straight	4.57 m (15 ft)  Straight  9.14 m (30 ft)

### 4-Pin Threaded M12/Euro-Style Cordsets

Cable: PVC jacket, PUR (polyurethane) connector body, nickel-plated brass coupling nut

Conductors: 22 AWG, gold-plated contacts Conductors: 22 AWG, gold-plated contacts Voltage/Current **Rating:** 250 V ac/dc, 4.0 A Temperature: -40 °C to +105 °C (-40 °F to +221 °F)

Environmental Rating: IP67/IP69K

4-Pin Threaded M12/Euro-Style Cordsets					
Model	Length	Style	Dimensions	Pinout (Female)	
MQDC-406	1.83 m (6 ft)				
MQDC-415	4.57 m (15 ft)			1-2	
MQDC-430	9.14 m (30 ft)	Straight	44 Typ. ————————————————————————————————————	4-03-3	
MQDC-450	15.2 m (50 ft)	Straight	M12 x1 — 6 14.5 —	1 = Brown 2 = White 3 = Blue 4 = Black	

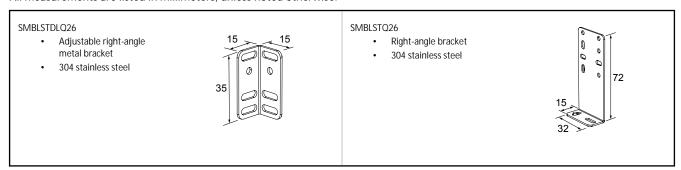
### Cordsets for QMH26 Models with suffix Q7

All measurements are listed in millimeters, unless noted otherwise.

Model	Length	Style	Dimensions	Pinout (Female)
PKG4M-2	2 m (6.56 ft)		<b></b> 35 Typ	
PKG4M-5	5 m (16.4 ft)		# 0 9.5 	4 2
PKG4M-9	9 m (29.5 ft)	Straight		
PKW4M-2	2 m (6.56 ft)			31
PKW4M-5	5 m (16.4 ft)		<del></del>	
PKW4M-9	9 m (29.5 ft)	Right Angle	M8 x 1	1 = Brown 2 = White 3 = Blue 4 = Black

# Brackets for QM26 Models

All measurements are listed in millimeters, unless noted otherwise.



# Brackets for QMH26 Models

All measurements are listed in millimeters, unless noted otherwise.



- Smooth surfaces for easy cleaning
- Setscrew adjustment of sensor
- 316L stainless steel



### Retroreflectors

All measurements are listed in millimeters, unless noted otherwise.

#### BRT-60X40C

- Rectangular, acrylic target
- Reflectivity Factor: 1.4
- Temperature: -20 °C to +60 °C (-4 °F to +140 °F)
- Optional brackets are available
- Approximate size: 40 mm × 60 mm



#### BRT-92X92C

- Square, acrylic target
- Reflectivity Factor: 3.0 Temperature: -20 °C to +60 °C (-4 °F to +140 °F)
- Optional brackets are available
- Approximate size: 92 mm × 92 mm



#### BRT-40X19A

- Rectangular, acrylic target
- Reflectivity Factor: 1.3 Temperature: -20 °C to +60 °C (-4 °F to +140 °F)
- Approximate size: 19 mm × 60 mm overall; 19 mm × 40 mm reflector



#### BRT-60X40IP69K

- Rectangular, acrylic target (color is amber)
- Reflectivity Factor: 0.7
- Temperature: -20 °C to +140 °C (-4 °F to +284 °F)
- Chemically resistant
- IP69K washdown rated
- Optional brackets are available Approximate size: 40 mm × 60 mm



#### BRT-60X40C-PS

- Rectangular, polystyrene target
- Reflectivity Factor: 1.1
- Temperature: -20 °C to +60 °C (-4 °F to +140 °F)
- Optional brackets are available
- Chemically compatible with hydrogen peroxide
- Yellow back
- Approximate size: 40 mm × 60 mm



#### BRT-40X19A-PS

- Rectangular, polystyrene target
- Reflectivity Factor: 1.0
- Temperature: -20 °C to +60 °C (-4 °F to +140 °F)
- Chemically compatible with hydrogen peroxide
- Yellow back
- Approximate size: 19 mm × 60 mm overall; 19 mm × 40 mm reflector



	Model	Reflectivity Factor	Maximum Temperature	Size
Γ	BRT-THG-2-100	0.7	+60 °C (+140 °F)	50 mm (2 in) wide, 2.5 m (100 in) long

# Banner Engineering Corp. Limited Warranty

Banner Engineering Corp. warrants its products to be free from defects in material and workmanship for one year following the date of shipment. Banner Engineering Corp. will repair or replace, free of charge, any product of its manufacture which, at the time it is returned to the factory, is found to have been defective during the warranty period. This warranty does not cover damage or liability for misuse, abuse, or the improper application or installation of the Banner product.

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