Leuze

Technical data sheet Optical distance sensor Part no.: 50127222

AMS 348i 300 SSI



- Operation and display

Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com The Sensor Peo In der Braike 1, D-73277 Owen/Germany

Phone: +49 7021 573-0 • Fax: +49 7021 573-199

We reserve the right to make technical changes eng • 2023-07-06

Technical data

Leuze

Basic data

Series	AMS 300i
Application	Collision protection of cranes / gantry cranes
	Positioning of electroplating plants
	Positioning of skillet systems and side- tracking skates
	Positioning of stacker cranes
Order guide	Reflective tape must be ordered sepa- rately

Characteristic parameters

Optical data

Light source	Laser, Red
Wavelength	655 nm
Laser class	2, IEC/EN 60825-1:2014
Transmitted-signal shape	Modulated
Light spot size [at sensor distance]	225 mm [300,000 mm]
Type of light spot geometry	Round

31 years

Measurement data

Measurement value calculation time	8 ms
Measurement range	200 300,000 mm
Resolution	0.001 10 mm
Accuracy	5 mm
Reproducibility (3 sigma)	3 mm
Temperature drift	0.01 0.1 mm/K
Max. traverse rate	10 m/s

Electrical data

Protective circuit

Performance data Supply voltage U_B

18 ... 30 V, DC

No information

Interface

Туре	PROFINET, SSI
PROFINET	
Conformance class	В
Protocol	PROFINET RT
Switch functionality	Integrated
Transmission speed	100 Mbit/s
SSI	
Clock frequency	80 800 kHz

Clock frequency

Connection

Number of connections

5 Piece(s)

Connection 1 Function	
	BUS IN
	Data interface
Type of connection	Connector
Designation on device	BUS IN
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded
Connection 2	
Function	BUS OUT
	Data interface
Type of connection	Connector
Designation on device	BUSOUT
Thread size	M12
Туре	Female
No. of pins	4 -pin
Encoding	D-coded
Connection 3	
Function	PWR / SW IN / OUT
	Voltage supply
Type of connection	Connector
Designation on device	PWR
Thread size	M12
Туре	Male
No. of pins	5 -pin
Encoding	A-coded
Connection 4	0
Function	Service interface Connector
Type of connection Designation on device	SERVICE
0	M12
Throad size	
Thread size	Fomalo
Туре	Female
Type No. of pins	5 -pin
Туре	
Type No. of pins	5 -pin
Type No. of pins Encoding	5 -pin
Type No. of pins Encoding Connection 5	5 -pin A-coded
Type No. of pins Encoding Connection 5	5 -pin A-coded Data interface
Type No. of pins Encoding Connection 5 Function	5 -pin A-coded Data interface SSI
Type No. of pins Encoding Connection 5 Function Type of connection	5 -pin A-coded Data interface SSI Connector
Type No. of pins Encoding Connection 5 Function Type of connection Designation on device	5 -pin A-coded Data interface SSI Connector SSI
Type No. of pins Encoding Connection 5 Function Type of connection Designation on device Thread size	5 -pin A-coded Data interface SSI Connector SSI M12
Type No. of pins Encoding Connection 5 Function Type of connection Designation on device Thread size Type	5 -pin A-coded Data interface SSI Connector SSI M12 Male
Type No. of pins Encoding Connection 5 Function Type of connection Designation on device Thread size Type No. of pins Encoding	5 -pin A-coded Data interface SSI Connector SSI M12 Male 5 -pin
Type No. of pins Encoding Connection 5 Function Type of connection Designation on device Thread size Type No. of pins Encoding	5 -pin A-coded Data interface SSI Connector SSI M12 Male 5 -pin B-coded
Type No. of pins Encoding Connection 5 Function Type of connection Designation on device Thread size Type No. of pins Encoding echanical data	5 -pin A-coded Data interface SSI Connector SSI M12 Male 5 -pin B-coded Cubic
Type No. of pins Encoding Connection 5 Function Type of connection Designation on device Thread size Type No. of pins Encoding echanical data esign mension (W x H x L)	5 -pin A-coded Data interface SSI Connector SSI M12 Male 5 -pin B-coded Cubic
Type No. of pins Encoding Connection 5 Function Type of connection Designation on device Thread size Type No. of pins Encoding echanical data esign imension (W x H x L) ousing material	5 -pin A-coded Data interface SSI Connector SSI M12 Male 5 -pin B-coded Cubic 84 mm x 166.5 mm x 159 mm Metal
Type No. of pins Encoding Connection 5 Function Type of connection Designation on device Thread size Type No. of pins Encoding echanical data esign imension (W x H x L) ousing material etal housing	5 -pin A-coded Data interface SSI Connector SSI M12 Male 5 -pin B-coded Cubic 84 mm x 166.5 mm x 159 mm Metal Diecast zinc/aluminum
Type No. of pins Encoding Connection 5 Function Type of connection Designation on device Thread size Type No. of pins Encoding echanical data esign imension (W x H x L) ousing material etal housing ens cover material	5 -pin A-coded Data interface SSI Connector SSI M12 Male 5 -pin B-coded Cubic 84 mm x 166.5 mm x 159 mm Metal Diecast zinc/aluminum Glass
Type No. of pins Encoding Connection 5 Function Type of connection Designation on device Thread size Type No. of pins Encoding echanical data esign imension (W x H x L) ousing material etal housing ens cover material et weight	5 -pin A-coded Data interface SSI Connector SSI M12 Male 5 -pin B-coded Cubic 84 mm x 166.5 mm x 159 mm Metal Diecast zinc/aluminum Glass 2,450 g
Type No. of pins Encoding Connection 5 Function Type of connection Designation on device Thread size Type No. of pins Encoding echanical data esign imension (W x H x L) ousing material etal housing ens cover material et weight	5 -pin A-coded Data interface SSI Connector SSI M12 Male 5 -pin B-coded Cubic 84 mm x 166.5 mm x 159 mm Metal Diecast zinc/aluminum Glass 2,450 g Gray
Type No. of pins Encoding Connection 5 Function Type of connection Designation on device Thread size Type No. of pins	5 -pin A-coded Data interface SSI Connector SSI M12 Male 5 -pin B-coded Cubic 84 mm x 166.5 mm x 159 mm Metal Diecast zinc/aluminum Glass 2,450 g

2/9

Technical data

Leuze

Operation and display

Type of display	LC Display
	LED
Number of LEDs	4 Piece(s)
Operational controls	Membrane keyboard
Environmental data	
Ambient temperature, operation	-5 50 °C
Ambient temperature, storage	-30 70 °C
Relative humidity (non-condensing)	90 %
Certifications	
Degree of protection	IP 65
Protection class	III

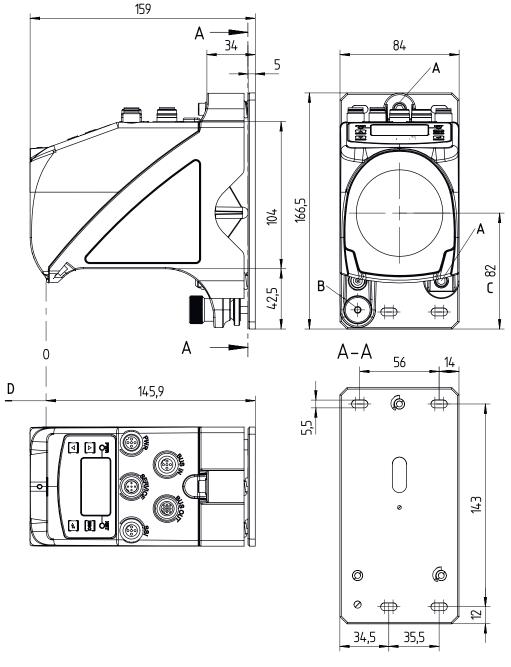
c UL US

Protection class Certifications Classification

Customs tariff number	90318020
ECLASS 5.1.4	27270801
ECLASS 8.0	27270801
ECLASS 9.0	27270801
ECLASS 10.0	27270801
ECLASS 11.0	27270801
ECLASS 12.0	27270916
ECLASS 13.0	27270916
ETIM 5.0	EC001825
ETIM 6.0	EC001825
ETIM 7.0	EC001825
ETIM 8.0	EC001825

Dimensioned drawings

All dimensions in millimeters



А M5 screw for alignment

- С Optical axis
- D Zero point of the distance to be measured
- Knurled nut with WAF4 hexagon socket and M В 5 nut for securing

Leuze

Electrical connection

Connection 1	BUS IN
Function	BUS IN
	Data interface
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

Pin Pin assignment

Connection 2

Type of connection

Function

Thread size

Encoding

1	TD+		
2	RD+		
3	TD-		
4	RD-		

BUS OUT

BUS OUT Data interface

Connector

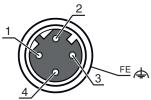
M12

Female

Metal

4 -pin

D-coded



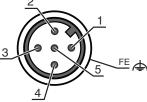
Туре		
Material		
No. of pins		

Pin	Pin assignment

1	TD+	_
2	RD+	
3	TD-	
4	RD-	

Connection 3	PWR
Function	PWR / SW IN / OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment	
1	VIN	
2	I/O 1	
3	GND	
4	I/O 2	
5	FE	



Leuze

Electrical connection

Connection 4

S	Е	R'	VI	C	Е

Function	Service interface
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin Pin assignment

Pin	Pin assignment		-
1	n.c.	1	\mathcal{N}
2	RS 232-TX		V
3	GND]]
4	RS 232-RX	5	"]
5	n.c.		4

SSI

Connection 5

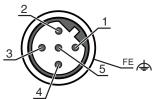
Function	Data interface
	SSI
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	B-coded

Pin **Pin assignment**

	······································	
1	DATA+	
2	DATA-	3 (3 (3)
3	CLK+	
4	CLK-	
5	FE	4 /

Operation and display

.ED	Display	Meaning
PWR	Off	No supply voltage
	Green, flashing	Voltage connected / no measurement value output / initialization running
	Green, continuous light	Device OK, measurement value output
	Red, flashing	Device OK, warning set
	Red, continuous light	No measurement value output
	Orange, flashing	PROFINET wave function activated
	Orange, continuous light	Configuration via display
BUS	Off	No supply voltage
	Green, flashing	Device ok, initialization phase
	Green, continuous light	Device OK
	Red, flashing	Communication error
	Red, continuous light	Bus error
	Orange, flashing	PROFINET wave function activated
BUS IN	Green, continuous light	Link OK
	Orange, flashing	Data exchange active
BUS OUT	Green, continuous light	Link OK
	Orange, flashing	Data exchange active





FE 🛧

Part number code

Part designation: AMS 3XXi YYY Z AAA



AMS	Operating principle AMS: absolute measurement system
3XXi	Series/interface (integrated fieldbus technology) 300i: RS 422/RS 232 301i: RS 485 304i: PROFIBUS DP / SSI 308i: TCP/IP 335i: CANopen 338i: EtherCAT 348i: PROFINET RT 355i: DeviceNet 355i: DeviceNet 355i: EtherNet/IP 384i: Interbus
YYY	Operating range 40: max. operating range in m 120: max. operating range in m 200: max. operating range in m 300: max. operating range in m
Z	Special equipment H: With heating
AAA	Interface SSI: with SSI interface
N	te

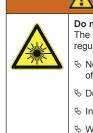
Notes

Observe intended use!

b This product is not a safety sensor and is not intended as personnel protection.

A list with all available device types can be found on the Leuze website at www.leuze.com.

- The product may only be put into operation by competent persons.



ATTENTION! LASER RADIATION – CLASS 2 LASER PRODUCT

Do not stare into beam!

The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of laser class 2 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to Laser Notice No. 56 from May 08, 2019.

- 🗞 Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- bo not point the laser beam of the device at persons!
- 🖏 Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- Note: When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- 🗞 CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- Observe the applicable statutory and local laser protection regulations.
- b The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Notes

Leuze



Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

Further information

- For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- Use as safety-related component within the safety function is possible, if the component combination is designed correspondingly by the machine manufacturer.

Accessories

Connection technology - Connection cables

		Part no.	Designation	Article	Description
		50104171	KB SSI/IBS-5000-BA	Connection cable	Suitable for interface: SSI, Interbus-S Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR
		50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
		50135074	KS ET-M12-4A-P7- 050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

Reflective tapes for distance sensors

	Part no.	Designation	Article	Description
0	50115022	Reflexfolie 914x914mm-H	Reflector	Special version: Heating Supply voltage: 230 V, AC Design: Rectangular Reflective surface: 914 mm x 914 mm Base material: Aluminum composite Fastening: Mounting plate, Through-hole mounting

Accessories

Leuze

 Part no.	Designation	Article	Description
50108988	Reflexfolie 914x914mm-S	Reflective tape	Design: Rectangular Reflective surface: 914 mm x 914 mm Chemical designation of the material: PMMA Fastening: Adhesive

Deflecting mirror

 Part no.	Designation	Article	Description
50104479	US AMS 01	Deflecting mirror	Type of fastening: Through-hole mounting

Services

	Part no.	Designation	Article	Description
с. С	S981001	CS10-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981005	CS10-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.

Note Note Image: Second state of the anticle detailed page.