# D5A

CSM\_D5A\_DS\_E\_2\_2

# **High-precision Switch for Detecting Micron-unit Displacement**

- Ideal for detecting and measuring wear of cutting tools or for original point of work.
- Ceramic plungers on M5, M8, and slim models for superior abrasion resistance and resistance to temperature changes.
- Direct input possible to microprocessors and programmable controllers.
- A version with screw-type cable connector available for easy installation and maintenance.

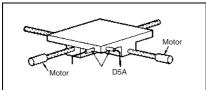


Be sure to read *Safety Precautions* on page 5 to 6 and *Safety Precautions for All Limit Switches*.



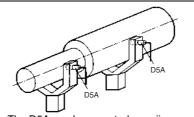
# **Application Examples**

#### Origin Position Control of an X-Y Table



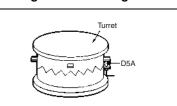
Origin can be set to a desired position and the origin position can be controlled using the D5A.

#### **Coaxiality Inspection**



The D5A can be mounted on a jig used for checking deviation to inspect its coaxiality.

## **Checking Turret Indexing Position**



Set the D5A on the turret indexing position to check if the turret is engaged properly at the specified position.

# **Ordering Information**

# **Contact Output Models (NC Contact)**

Actuator	Туре	Operation	Repeat accuracy	Operating force OF max.	Cable lead outlet		Degree of	Model			
Actuator	Type	Indicator			Lead outlet	Length	protection	Wodei			
			1 μm max.	0.29 N			IP40	D5A-1100			
	M5			0.49 N	Pre-wired			D5A-1200			
	IVIO		3 μm max.	0.29 N				D5A-2100			
Pin plunger —		None	5 μπ παχ.	0.49 N		1 m		D5A-2200			
riii piuligei	MO	M8	1 μm max.	0.49 N		1 111		D5A-3200			
	IVIO					ι μιιι ιιιαχ.	0.98 N			IP67	D5A-3300
	Mic		2	3 μm max. 2.45 N			-	D5A-7400			
	M16		М16 3 μ11 111		S μιτι Illax.	Connector			D5A-7403		

#### **Solid-state Output Models (PNP Transistor Output)**

Astrotov	Turns	Operation	Bt	Operating force	Cable lead of	utlet	Degree of	Model		
Actuator	Туре	Indicator	Repeat accuracy	OF max.	Lead outlet	Length	protection	Model		
	M8			0.49 N				D5A-3210		
	IVIO		1 um may	0.98 N				D5A-3310		
Pin plunger —	Slim		1 μm max.	0.49 N	Pre-wired	1 m		D5A-5210		
Pili piuligei	SIIIII			0.98 N	1 m	1 111		D5A-5310		
	M16		3 μm max. 2.45 N			,	D5A-7410			
				2.45 N	Connector	1		D5A-7413		
		Provided	ided		Pre-wired	3 m	IP67	D5A-8511		
Top plunger $\triangle$					Fie-wiled	5 m	IF 07	D5A-8512		
Top plunger					Connector	3 m		D5A-8514		
	Limit		3 μm max.	3.92 N	Connector	5 m		D5A-8515		
	Lillin		S μπ max.	3.92 N	Pre-wired	3 m		D5A-9511		
Bevel plunger — 9					Fie-wired	5 m		D5A-9512		
bevei pluligei					Connector	3 m		D5A-9514		
							Connector	5 m		D5A-9515

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# **Specifications**

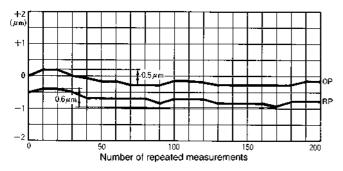
#### **Ratings**

Item	Electrical ratings		
Contact output models	M5, M8, M16 Type: 10 mA at 24 VAC 10 mA at 12 VDC		
Solid-state output models	100 mA at 5 to 24 VDC±10% Leakage current: 0.15 mA max. Residual voltage: 3 V max. Power consumption: 3 mW max.		

# **Engineering Data**

Repeat Accuracy Examples (Reference Data) M5 Type (Contact Output) With Repeat Accuracy of 1 µm max.

D5A-1 . Series



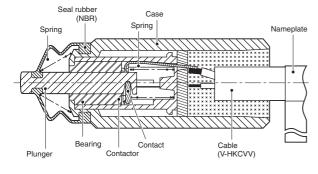
#### **Characteristics**

Degree of protection						
Durability *2   Ms (D5A-1 □□ series), M8, slim type:1 μm max. M5 (D5A-2 □□ series), M16, limit type:3 μm max. M5 (D5A-2 □□ series), M16, limit type:3 μm max. M5 (D5A-2 □□ series), M16, limit type:3 μm max. M5 (D5A-2 □□ series), M16, limit type:3 μm max. M5 (D5A-2 □□ series), M16, limit type:3 μm max. M5 (D5A-2 □□ series), M16, limit type:3 μm max. M5 (D5A-2 □□ series), M16, limit type:3 μm max. M5 (D5A-2 □□ series), M16, limit type:3 μm max. M5 (D5A-1 □□ series), M16, limit type:3 μm max. M5 (D5A-2 □□ series), M16, limit type:3 μm max. M5 (M8, M16, slim type: 10 μm max. M5, M8, M16, slim type: 10 μm max. M7 (D5A-2 □□ series), M8, M8, M16, slim type: 10 μm max. M8, M8, M16, slim type: 10 μm max. M7 (D5A-2 □□ series), M8, M8, M16, slim type: 10 μm max. M10 (M10 max. (initial)) with 1 m cable, M10 m2 max. (initial) with 3 m cable, M10 m2 max. (initial) with 5 m cable M10 max. M10 ma	Degree of protection		,			
Mechanical   10,000,000 operations min.   1,000,000 operations min.   1,000,000 operations min.   1,000,000 operation min.   (Contact output models: 24 VAC, 10 mA, resistive load, Solid-state output models: 24 VAC, 100 mA, resistive load)   M5, M8, M16, slim type: 10 μm max.   Limit type: 20 μm max.   M2 max.   Limit type: 20 μm max.   M3 m cable max.   Limit type: 20 μm max.   Limit type:	Degree of prot	ection	Other than the above models: IP67			
Durability *2   Electrical   10,000,000 operations min.   1,000,000 operations min.   1,000,000 operation min.   1,000,000 operation min.   1,000,000 operation min.   Contact output models: 24 VAC, 10 mA, resistive load, Solid-state output models: 24 VAC, 10 mA, resistive load, Solid-state output models: 24 VAC, 10 mA, resistive load)   M5, M8, M16, slim type: 10 μm max.   Limit type: 20 μm max.   In μm/s to 0.5 m/s   Rated frequency   50/60 Hz   100 MΩ min. (at 250 VDC) between each terminal and non-current-carrying metal part   800 mΩ max. (initial) with 1 m cable, 2.4 Ω max. (initial) with 5 m cable   4 Ω max. (initial) with 5 m cable   1,000 VAC, 50/60 Hz for 1 min between each terminal and non-current-carrying metal part   10 to 55 Hz, 1.5-mm double amplitude   1,000 m/s² max.   Malfunction   10 to 55 Hz, 1.5-mm double amplitude   1,000 m/s² max.   M5, M8, slim type: ±20 × 10-6/°C max.   M16 type: ±40 × 10-6/°C max.   M16 type: ±50 × 10-6/°C max.   Limit type: ±50 × 10-6/°C max.   Ambient operating tympidity   35% to 85%RH	Repeat accuracy *1		M5 (D5A-1 □□□ series), M8, slim type:1 μm max.			
Durability *2   Electrical   1,000,000 operation min. (Contact output models: 24 VAC, 10 mA, resistive load, Solid-state output models: 24 VAC, 100 mA, resistive load)   M5, M8, M16, slim type: 10 μm max. Limit type: 20 μm max.   Limit type: 2			M5 (D5A-2 □□□ series), M16, limit type:3 µm max.			
Durability *2   Electrical   (Contact output models: 24 VAC, 10 mA, resistive load, Solid-state output models: 24 VAC, 100 mA, resistive load)		Mechanical	10,000,000 operations min.			
durability after 1,000,000 operations         Limit type: $20 \mu m$ max.         Operating speed       1 μm/s to 0.5 m/s         Rated frequency       50/60 Hz         Insulation resistance       100 MΩ min. (at 250 VDC) between each terminal and non-current-carrying metal part         800 mΩ max. (initial) with 1 m cable, $2.4 \Omega$ max. (initial) with 3 m cable, $4 \Omega$ max. (initial) with 5 m cable         Dielectric strength       1,000 VAC, 50/60 Hz for 1 min between each terminal and non-current-carrying metal part         Vibration resistance       Malfunction         Shock resistance       Mechanical 1,000 m/s² max.         Mechanical resistance       1,000 m/s² max.         M5, M8, slim type: $\pm 20 \times 10^{-6/°}$ C max.         M16 type: $\pm 40 \times 10^{-6/°}$ C max.         Limit type: $\pm 50 \times 10^{-6/°}$ C max.         Ambient operating typicity       35% to 85%RH	Durability *2	Electrical	(Contact output models: 24 VAC, 10 mA, resistive load, Solid-state output models: 24 VAC,			
Limit type: 20 μm max.           Operating speed         1 μm/s to 0.5 m/s           Rated frequency $50/60 \text{ Hz}$ Insulation resistance         100 MΩ min. (at 250 VDC) between each terminal and non-current-carrying metal part           Contact resistance (Initial value) *4         800 mΩ max. (initial) with 1 m cable, 2.4 Ω max. (initial) with 5 m cable           Dielectric strength         1,000 VAC, 50/60 Hz for 1 min between each terminal and non-current-carrying metal part           Vibration resistance         Malfunction           Shock resistance         Mechanical Malfunction           Malfunction         1,000 m/s² max.           Ms, Ms, slim type: ±20 × 10-6/°C max.           M16 type: ±40 × 10-6/°C max.           Limit type: ±50 × 10-6/°C max.           Ambient operating tympidity         35% to 85%RH			M5, M8, M16, slim type: 10 μm max.			
Rated frequency $50/60 \text{ Hz}$ Insulation resistance $100 \text{ M}\Omega \text{ min. (at } 250 \text{ VDC) between each terminal and non-current-carrying metal part}         Contact resistance (Initial value) *4       800 \text{ m}\Omega \text{ max. (initial) with } 1 \text{ m cable,} 2.4 \Omega \text{ max. (initial) with } 3 \text{ m cable,} 4 \Omega \text{ max. (initial) with } 5 \text{ m cable}         Dielectric strength       1,000 \text{ VAC, } 50/60 \text{ Hz for } 1 \text{ min between each terminal and non-current-carrying metal part}         Vibration resistance       Malfunction         Shock resistance       Mechanical 1,000 \text{ m/s}^2 \text{ max.}         Malfunction       300 \text{ m/s}^2 \text{ max.}         Temperature coefficient *3       300 \text{ m/s}^2 \text{ max.}         Ambient operating temperature       -20^{\circ}\text{C to } +75^{\circ}\text{C (with no icing)}         Ambient operating hymidity       35\% \text{ to } 85\% \text{RH} $		1,000,000	Limit type: 20 μm max.			
Insulation resistance $100 \text{ M}\Omega \text{ min.}$ (at 250 VDC) between each terminal and non-current-carrying metal part         Contact resistance (Initial value) *4 $800 \text{ m}\Omega \text{ max.}$ (initial) with 1 m cable, $2.4 \Omega \text{ max.}$ (initial) with 3 m cable, $4 \Omega \text{ max.}$ (initial) with 5 m cable         Dielectric strength $1,000 \text{ VAC}$ , $50/60 \text{ Hz}$ for 1 min between each terminal and non-current-carrying metal part         Vibration resistance       Malfunction $10 \text{ to } 55 \text{ Hz.}$ , $1.5 \text{-mm}$ double amplitude         Shock resistance       Mechanical $1,000 \text{ m/s}^2 \text{ max.}$ Temperature coefficient *3 $300 \text{ m/s}^2 \text{ max.}$ Mile type: $\pm 40 \times 10^6/^\circ\text{C}$ max. $\pm$	Operating spe	ed	1 μm/s to 0.5 m/s			
$ \begin{array}{c} \textbf{nal and non-current-carrying metal part} \\ \textbf{nal and non-current-carrying metal part} \\ \textbf{2.4 } \Omega \ \text{max. (initial) with 1 m cable,} \\ \textbf{2.4 } \Omega \ \text{max. (initial) with 3 m cable,} \\ \textbf{4 } \Omega \ \text{max. (initial) with 5 m cable} \\ \textbf{1,000 VAC, 50/60 Hz for 1 min between each} \\ \textbf{1,000 VAC, 50/60 Hz for 1 min between each} \\ \textbf{10 to 55 Hz, 1.5-mm double amplitude} \\ \textbf{Shock} \\ \textbf{Malfunction} \\ \textbf{Malfunction} \\ \textbf{300 m/s}^2 \ \text{max.} \\ \textbf{Temperature coefficient 3} \\ \textbf{Malfunction} \\ \textbf{300 m/s}^2 \ \text{max.} \\ \textbf{M5, M8, slim type: $\pm 20 \times 10^{-6/\circ}$C max.} \\ \textbf{M16 type: $\pm 40 \times 10^{-6/\circ}$C max.} \\ \textbf{Ambient operating temperature} \\ \textbf{20°C to +75°C (with no icing)} \\ \textbf{35\% to 85\%RH} \\ \textbf{35\% to 85\%RH} \\ \hline \end{tabular}$	Rated frequency		50/60 Hz			
	Insulation resi	stance				
terminal and non-current-carrying metal part  Vibration resistance  Malfunction  10 to 55 Hz, 1.5-mm double amplitude  1,000 m/s² max.  Malfunction  Malfunction  300 m/s² max.  M5, M8, slim type: ±20 × 10-6/°C max.  M16 type: ±40 × 10-6/°C max.  Limit type: ±50 × 10-6/°C max.  Ambient operating temperature  Ambient operating hymidity  35% to 85%RH			2.4 $\Omega$ max. (initial) with 3 m cable,			
Malfunction	Dielectric stre	ngth				
Malfunction   300 m/s² max.		Malfunction	10 to 55 Hz, 1.5-mm double amplitude			
Temperature coefficient *3  M5, M8, slim type: ±20 × 10-6/°C max.  M16 type: ±40 × 10-6/°C max.  Limit type: ±50 × 10-6/°C max.  Ambient operating temperature  -20°C to +75°C (with no icing)  35% to 85%RH	Shock	Mechanical	1,000 m/s² max.			
Temperature coefficient *3 M16 type: ±40 × 10-6/°C max.  Limit type: ±50 × 10-6/°C max.  Ambient operating temperature -20°C to +75°C (with no icing)  Ambient operating hymidity 35% to 85%RH	resistance	Malfunction	300 m/s <sup>2</sup> max.			
temperature —20°C to +75°C (with no icing)  Ambient operating hymidity 35% to 85%RH	Temperature coefficient *3		M16 type: ±40 × 10-6/°C max.			
Ambient operating humidity			-20°C to +75°C (with no icing)			
	Ambient operating humidity		0070 10 0071111			

- Note: The above figures are initial values.
  \*1. Contact your OMRON sales representative for measurement conditions of the repeat accuracy.
- \*2. Durability values are calculated at an operating temperature of +5°C to +35°C, and an operating humidity of 40% to 70%RH. Contact your OMRON sales representative for more detailed information on other operating environments.
- \*3. The value indicates the operating position change rate for a change of 1°C in the ambient temperature. The specifications depend on the model. Contact your OMRON sales representative for details.
- \*4. Values for contact output models.

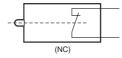
## **Structure and Nomenclature**

#### **Structure**



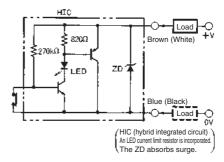
# Contact Form/Output Circuit Diagram **Contact Output Models**

M5, M8, M16 type



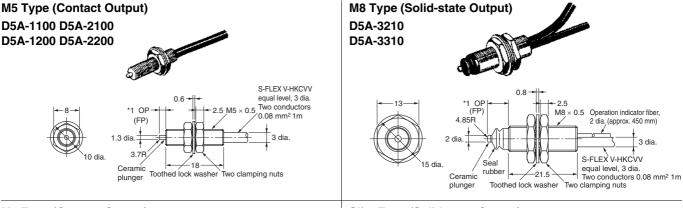
Note: NO Switches are not available with contact output models.

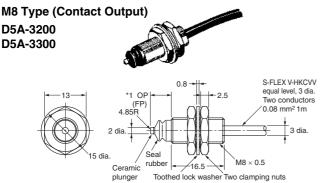
# **Solid-state Output Models (PNP Transistor Output)** M8, Slim, M16, Limit type

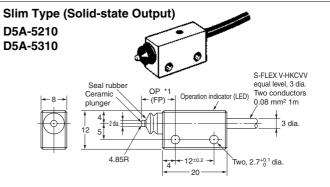


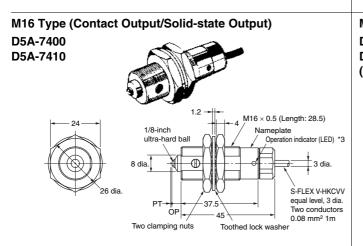
Note: The load may be connected to either the +V or 0 V terminal. Core wire colors have been changed accompanying changes in standards. The old core wire colors are given in parentheses.

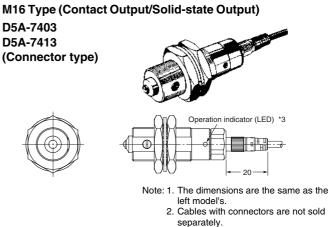
(Unit: mm)











Note: 1. Unless otherwise specified, a tolerance of  $\pm 0.4$  mm applies to all dimensions.

2. Special screw dimensions apply to the case screws (pitch: 0.5 mm). Mounting is not possible with standard tapping. Use the provided special nuts.

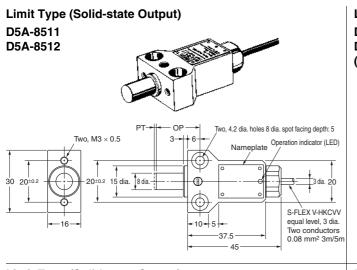
Operating characteristics		Model	D5A-1100 *2 D5A-2100 *2	D5A-1200 *2 D5A-2200 *2	D5A-3200 <sub>*2</sub> D5A-3210 <sup>*2</sup>	D5A-3300 <sub>*2</sub> D5A-3310	D5A-5210 *2	D5A-5310 *2	D5A-7400, D5A-7410 D5A-7403, D5A-7413
Operating force Pretravel Overtravel Movement Differential	OF PT OT	max. max. min. max.	0.29 N  1.5 mm 5 μm	0.49 N  1.5 mm 5 μm	0.49 N  1.5 mm 5 μm	0.98 N  1.5 mm 5 μm	0.49 N  1.5 mm 5 μm	0.98 N  1.5 mm 5 μm	2.45 N 1 mm 2 mm 5 μm
Operating Position Free Position	OP FP	*1	(2 mm) 	(2 mm) 	(6.5 mm) 	(6.5 mm) 	10.5±0.4 mm	10.5±0.4 mm	(4.4 mm) (5 mm)

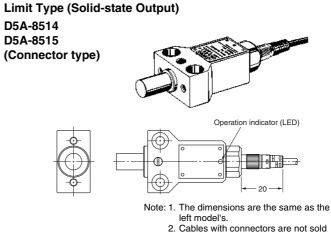
<sup>\*1.</sup> The operating position of these types is the same as the free position because of high sensitivity (repeat accuracy: 1 µm max.). This does not apply to M16 limit switch types.

**OMRON** 

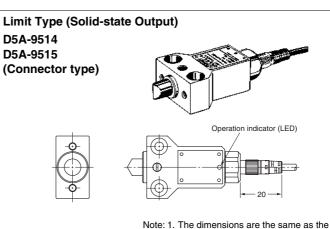
Total movement is 1.9 to 2.1 mm. Set the appropriate stroke (plunging depth) to 1.0 to 1.5 mm from the FP.

<sup>\*3.</sup> Not available in the contact output type.





# Limit Type (Solid-state Output) D5A-9511 D5A-9512 Two, M3 × 0.5 Two, 4.2 dia. holes 8 dia. spot facing depth: 5 Nameplate Operation indicator (LED) SFLEX V-HKCVV equal level, 3 dia. Two conductors 0.08 mm² 3m/5m 0.08 mm² 3m/5m



separately.

left model's.

separately.

2. Cables with connectors are not sold

Note: Unless otherwise specified, a tolerance of  $\pm 0.4$  mm applies to all dimensions.

Operating characteristics	Model	D5A-8511, -8514 D5A-8512, -8515	D5A-9511, -9514 D5A-9512, -9515
Operating force	OF max.	3.93 N	3.93 N
Pretravel	PT max.	1 mm	1 mm
Overtravel	OT min.	5 mm	4 mm
<b>Movement Differential</b>	MD max.	5 μm	5 μm
Operating Position	OP	21.0±0.4 mm	15.2±0.4 mm
Free Position	FP	(21.8mm)	(15.8mm)

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# **Safety Precautions**

#### Refer to Safety Precautions for All Limit Switches.

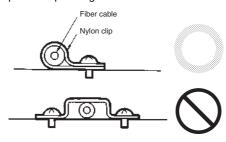
# **Precautions for Correct Use**

#### **Handling of Fiber Cable**

- Do not pull or impose any force exceeding 29.42 N on the fiber cable.
- Make sure that the bending radius of the fiber cable is as large as possible and at least R20 mm.
- The 40-mm portion of the fiber cable on the connector end as shown below must not be bent.



• Do not impose compressing loads on the fiber cable.



- The fiber cable can be cut with OMRON's E39-F4 Cutting Tool.
- Do not impose any force exceeding 29.42 N on the cable, otherwise the cord may break. Make sure that the bending radius of the cable is at least 20 mm.

#### Mounting

- The screw sections of cases for M5, M8, and M16 types have special dimensions. Do not use the mounting dimensions specified for standard types.
- For the mounting dimensions, refer to the following figures and tables.



Туре		IV	18		
Size	M5	Contact output	Solid-state output	M16	
A (Mounting hole)	5.2±0.1 mm dia.	8.2±0.1 mm dia.		16.2±0.1 mm dia.	
B (Panel thickness)	3 to 10 mm	5 to 8 mm	5 to 13 mm	10 to 17 mm	
C (Toothed lock washer)	10 mm dia.	15 mm dia.		26 mm dia.	

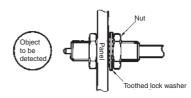


Si	Type ze	Slim	Limit		
Α	Mounting pitch	12±0.2 mm	20±0.2 mm		
В	Tapping	M2.6	M4		
В.	Mounting hole	2.8 ±0.2 mm dia.	4.2 ±0.2 mm dia.		

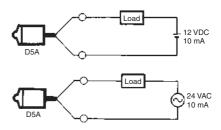
• Do not tighten the nut with too much force. Be sure to apply the torque shown in this table.

Туре	Appropriate tightening torque
M5	0.98 N⋅m max.
M8	2.94 N⋅m max.
M16	9.81 N·m max.
Slim	0.29 N·m max. (M2.6 screw)
Limit	1.47 N⋅m max. (M4 screw)

 When mounting the Switch to a panel, be sure to use the toothed lock washer attached as an accessory (to M5, M8, and M16 types only). Use the washer on the panel surface opposite the object to be detected by the Switch.



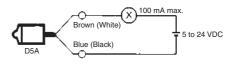
#### **Connection of Contact Output**



Consideration of polarity is not required.

#### **Connection of Solid-state Output**

- Be sure to connect the load to the power source in series.
- The operating state of the Switch can be checked by the LED operation indicator (lights when the Switch is in operation) incorporated in the solid-state output circuit.
- The output residual voltage is approximately 3 V. Therefore, exercise care when selecting the load and setting the supply voltage. The residual voltage, however, can be easily calculated because it is almost constant and is free from the influence of fluctuation in the load current.



Note: The lead wire colors of the D5A have been changed in compliance with the latest applicable JIS standards.

Colors in parentheses are previous ones.

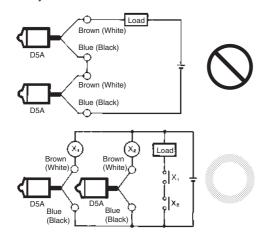
[Example]

- (1) In the above circuit, suppose the MY relay rated at 12 VDC is used as the load. Since the must operate voltage of the relay is 80% or less than the rated voltage, it is 12 × 0.8 = 9.6 V. The supply voltage, in turn, is 3 + 9.6 =
- Therefore, the relay may not operate with a 12 V power source.
- (2) However, if the relay rated at 24 VDC is employed, the must operate voltage and supply voltage of the relay are respectively 19.2 V and 22.2 V. The relay therefore can operate with a 24 V power source.
- When a solid-state circuit is turned OFF, leakage current of 0.15 mA (max.) flows, causing some voltages to remain in the load. For this reason, be sure to check the must release voltage of the load before using it.

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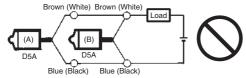
#### Series Connection of Switches

The Solid-state Output-type Switches must not be connected in series. To obtain the same effect as a series connection, form an AND gate with a relay inserted between the Switch and load.

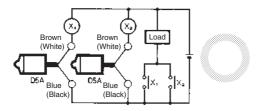


#### **Parallel Connection of Switches**

 In principle, two or more D5A's should not be used in an OR configuration.

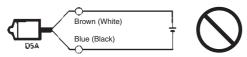


 However, they can be connected in parallel provided that both switches A and B in the above figure do not operate at the same time and that the load does not have to be kept energized. In this circuit, however, the leakage current is increased, multiplied by the number of Switches connected in parallel. Consequently, the Switch may not release properly. To keep the load energized, connect a relay to each of the Switches as shown below.

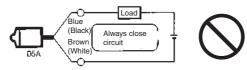


#### **Connection to Power Source**

 Be sure to connect the Switch to the power source via the load. If directly connected to the power source, the internal elements of the Switch may be damaged.



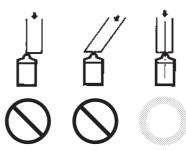
 Correctly connect the white and black lead wires to the positive and negative sides, respectively, of the power source. Although the D5A will not be damaged even if the polarity is reversed by mistake, if this happens, the Switch maintains the ON state (i.e., the contact is kept open) regardless of the presence or absence of the object to be detected.



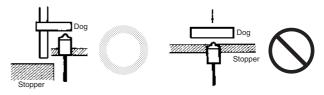
The core wire colors have been changed to meet new standards. Make sure that the wires are connected correctly.

#### Others

 Adjust the mounting of the D5A until the stroke of the pin plunger and top plunger is aligned with the stroke of the operating body.
 Special attention should be paid to the ceramic pushbutton unit. It might be damaged if undue shock is applied.

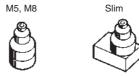


- The harder the material for the dog and the more solidly the mounting base is fitted, the more accurately a minute displacement is detected.
- When a limit switch type (D5A-8 \( \subseteq \), D5A-9 \( \subseteq \)) is used, apply grease to the dog to reduce friction between it and the plunger.
   Do not apply grease to pin plungers, otherwise the grease may stick to the contacts or generate gas that may cause contact failures.
- Be sure to use dogs made of hard materials for bevel or top plungers and apply grease to the surface of the dogs. The hardness (Hv) of a bevel plunger is 2,000 or over, for which it is recommended that a dog that has an Hv value of 1,000 or less be used
- Do not fail to provide a stopper so as to prevent the enclosure of the D5A from being used as the stoppers.

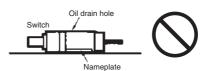


- Attach an appropriate cover for the protection of the D5A from machining oil or cuttings. No protective cover is, however, provided together with the Switch.
- Exercise care that excessive force is not applied to the ceramic plunger of M5, M8, or slim type.
   If the possibility exists that strong shock may be applied to the plunger when the Switch is being mounted, use a protective cap.

The plunger may not release if it is depressed with too great a force. Set its stroke by referring to the OT value indicated in Operating Characteristics.



 Do not mount the Switch with its nameplate facing downwards (i.e., in the direction of gravity), otherwise the oil drain hole will not work effectively.



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